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Information Sheet

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.	1.	Pro	duct	ideı	ntifier
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Code: **GEL**

Product name Dye-based Gel Inks Series GI399

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use WATER BASED INKS FOR BALL PENS.

Industrial Identified Uses Professional Consumer Uses Advised Against

Do not use for purposes other than those specified

Name Hainenko Limited Full address 284 Chase Road District and Country LONDON N14 6HF

United Kingdom

e-mail address of the competent person d.ashpole@hainenko.com

responsible for the Safety Data Sheet

1.4. Emergency telephone number

For urgent inquiries refer to

0044 20 8882 8734 office hours only

SECTION 2. Hazards identification.

2.1. Classification of the substance or mixture.

The product is not classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements).

Hazard classification and indication:

Hazard pictograms:

Signal words:

Hazard statements:

Precautionary statements:

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2.3. Other hazards.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

SECTION 3. Composition/information on ingredients.

3.1. Substances.

Information not relevant.

3.2. Mixtures.

The product does not contain substances classified as being hazardous to human health or the environment pursuant to the provisions Regulation (EU) 1272/2008 (CLP) (and subsequent amendments and supplements) in such quantities as to require the statement.

SECTION 4. First aid measures.

4.1. Description of first aid measures.

Not specifically necessary. Observance of good industrial hygiene is recommended.

4.2. Most important symptoms and effects, both acute and delayed.

No episodes of damage to health ascribable to the product have been reported.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray. UNSUITABLE EXTINGUISHING EQUIPMENT None in particular.

${\bf 5.2.}$ Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Do not breathe combustion products.

5.3. Advice for firefighters.

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear

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full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.

6.1. Personal precautions, protective equipment and emergency procedures.

Use breathing equipment if fumes or powders are released into the air. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Confine using earth or inert material. Collect as much material as possible and eliminate the rest using jets of water. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.

7.1. Precautions for safe handling.

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use.

7.2. Conditions for safe storage, including any incompatibilities.

Keep the product in clearly labelled containers. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

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Information not available.

8.2. Exposure controls.

Comply with the safety measures usually applied when handling chemical substances.

HAND PROTECTION

None required.

SKIN PROTECTION

None required.

EYE PROTECTION

None required.

Appearance

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS.

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties.

liquid

9.1. Information on basic physical and chemical properties.

Colour Not available. imperceptible Odour Odour threshold. Not available. Not available рН. Melting point / freezing point. Not available. Initial boiling point. Not available. Boiling range. Not available. > 100 °C. Flash point. Evaporation Rate Not available. Flammability of solids and gases Not available. Lower inflammability limit. Not available Upper inflammability limit. Not available. Lower explosive limit. Not available. Upper explosive limit. Not available Vapour pressure. Not available. Vapour density Not available. Relative density. 1,020 Kg/l Solubility soluble in water Partition coefficient: n-octanol/water Not available. Auto-ignition temperature. Not available. Decomposition temperature. Not available.

Viscosity 200 cps @ Sr100 1/s T25°C

Explosive properties Not available.
Oxidising properties Not available.

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9.2. Other information.

VOC (Directive 1999/13/EC): 10,00 % - 102,00 g/litre. VOC (volatile carbon): 4,73 % - 48,26 g/litre.

SECTION 10. Stability and reactivity.

10.1. Reactivity.

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid.

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials.

Information not available.

10.6. Hazardous decomposition products.

Information not available.

SECTION 11. Toxicological information.

According to currently available data, this product has not yet produced health damages. Anyway, it must be handled according to good industrial practices.

11.1. Information on toxicological effects.

Information not available.

SECTION 12. Ecological information.

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

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12.1. Toxicity. Information not available.		
12.2. Persistence and degradabilit	y.	
12.3. Bioaccumulative potential. Information not available.		
12.4. Mobility in soil.		
12.5. Results of PBT and vPvB as: On the basis of available data, the proc	sessment. luct does not contain any PBT or vPvB in percentage greater than 0,1%.	
12.6. Other adverse effects.		
SECTION 13. Disposal co	onsiderations.	
Disposal must be performed through an CONTAMINATED PACKAGING Contaminated packaging must be reco	sidues should be considered special non-hazardous waste. In authorised waste management firm, in compliance with national and local reversed or disposed of in compliance with national waste management regulation	
SECTION 14. Transport i	nformation.	
Not applicable.		
14.2. UN proper shipping name.		
Not applicable.		

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14.3. Transport hazard class(es).		
Not applicable.		
I4.4. Packing group.		
Not applicable.		
14.5. Environmental hazards.		
Not applicable.		
tot applicable.		
14.6. Special precautions for user.		
i noi opoolai productiono for addir		
Not applicable.		
vot applicable.		
14.7 Transport in bulk according to	Annex II of MARPOL73/78 and the IBC Code.	
14.7. Transport in bulk according to	Afflex II of MARFOL73/76 and the IBC Code.	
nformation not relevant.		
momation not relevant.		
SECTION 15. Regulatory	information.	
15.1. Safety, health and environme	ental regulations/legislation specific for the substance or mixture.	
Seveso category.	None.	
Restrictions relating to the product or co	ontained substances pursuant to Annex XVII to EC Regulation 1907/2006.	
None.		
Substances in Candidate List (Art. 59 F	REACH).	
None.		
Substances subject to authorisarion (Al	nnex XIV REACH).	
None.		
Substances subject to exportation repo	rting pursuant to (EC) Reg. 649/2012:	
None.		
Substances subject to the Rotterdam C	Convention:	

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None.

Substances subject to the Stockholm Convention:

None.

Healthcare controls.

Information not available.

15.2. Chemical safety assessment.

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

- 1. Regulation (EU) 1907/2006 (REACH) of the European Parliament
- 2. Regulation (EU) 1272/2008 (CLP) of the European Parliament 3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
- 4. Regulation (EU) 2015/830 of the European Parliament
- 5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
- 6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
- 7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament 8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
- 9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
- The Merck Index. 10th Edition
- Handling Chemical Safety
- INRS Fiche Toxicologique (toxicological sheet)

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- Patty Industrial Hygiene and Toxicology N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and

thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified: